

STERILE HANDLE COVERS

FIELD OF THE INVENTION

5 The present invention relates to disposable sterile handle covers. A particular application is a disposable sterile handle cover for lighting bodies in operating rooms.

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BACKGROUND OF THE INVENTION

Medical appliances, particularly operating room equipment, must be kept sterile. Many surgical instruments are taken away from the operating room
15 between operations to be cleaned and sterilized. However large or sensitive instruments, equipment and operating room fixtures cannot be easily moved. For example, devices such as surgical lamps cannot be removed from the operating room between operations. Such appliances are therefore cleaned and sterilized *in situ*. The handles of the lamps are of special concern
20 because they are frequently handled during operations. Such lamp handles typically have associated cylindrical projections with a conical base connecting it to the lamp assembly. The conical base provides insulation from

the heat generated by the lamp, a resting point for the hand for increased leverage when adjusting the position of the lamp and a barrier to prevent the hand from sliding beyond the handle exposing unsterilized parts.

In the past, surgical lamps have been sterilized between operations by spraying an antiseptic solution. This procedure however is far from sufficient. Nowadays the use of reusable detachable handles is commonplace. Such handles can be sterilized in an autoclave before each surgical procedure. The disadvantages of such a practice are the operational inconvenience of dismantling, sterilizing and reassembly and the considerably high rate of wearing out of the handles, which are typically made of plastics, as a result of the high temperatures involved.

U.S. Patent 4,605,124 discloses disposable covers for handles of lighting fixtures made of a flexible plastic, latex or rubber. The covers are molded to closely conform with the shape of a handle. An adaptation kit consisting of a substitute handle and attaching means to the lamp assembly is provided in such cases in which the dimensions of the original handle do permit fitting of the disposable cover. The disposable cover consists of a grip and a flange. The flange is flat, or conically shaped fitted to cover the handle base. The cover is attached to the handle either by means of the flange, its rim, or detent means and or snap ring attaching the cover to the grip of the handle. The flange rim is preferably slightly undersized relative to the handle base providing a snap over fit. An improved attachment of the cover is achieved by adhering the flange to the handle base. The main disadvantage of using such covers is that often, there is a need to replace the original lamp handle. The substituting handle is made to fit the disposable handle cover. This process is

expensive and necessitates replacement of a well-designed handle by a lesser grade design. Another difficulty associated with such covers is that they are typically held in place with adhesives. Therefore it must be replaced after repeated use due to a buildup of adhesive residue.

5 US patent 4,976,299 discloses a sterile disposable plastic cover for a handle of an operating room lighting fixture. The cover includes a hollow member closed at one end and open at its other end. Around the open end is attached a hand guard. The open end is partially restricted with a retention member permitting the handle of the lighting fixture to extend through the
10 open end of the hollow member and holding it in place. The retention member is preferably a disc having intersecting slits, which define an opening smaller than the handle and the opened end of the hollow member. The cover is attached to the handle by friction exerted by the retention member being pressed against the surface of the handle. This solution has its drawbacks for
15 example, in order to accommodate the large variety of dimensions of handles available, there is a need for several different sterile disposable plastic covers having different lengths and bore sizes. Although the retention elements formed intersecting slits of the retention member are flexible and therefore can accommodate a range of handle sizes, the component of the force which is
20 normal to the handle surface decreases as the stripes are more extremely bent. Therefore several different bore radii and corresponding lengths of the intersecting slits are required to provide a firm attachment of a disposable cover to a variety of available handles. Furthermore the hollow member has to be secured to the light handle lest it should fall off. Employing a cover
25 having a too long hollow member might interfere with the operation of the

operating team while adjusting the light fixture during the procedure. All these factors are considered when buying or maintaining the appliances in a hospital.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is an isometric view of a surgical lighting fixture system embodying the present invention;

5 Fig. 2 is an isometric view of a disposable sterile handle cover (DSHC) of the invention, in a process of being installed on a handle of a light fixture;

Fig. 3 is a topside view of a DSHC according to a preferred embodiment of the present invention;

10 Fig. 4 is a longitudinal sectional view in skirt of a DSHC, in a pre-application state;

Fig. 5 is a partial view of a longitudinal section along a DSHC after application;

Fig. 6A is a schematic presentation of the components of the force exerted by an extremely bent spike of the DSHC;

15 Fig. 6B is a schematic presentation of the components of the force exerted by a slightly bent spike of the DSHC;

DETAILED DESCRIPTION OF THE PRESENT INVENTION

In accordance with the present invention, a disposable sterile handle cover (DSHC), highly adaptable in terms of size is provided for application onto
5 actuating handles of equipment or fixtures. The DSHC of the invention consists of a substantially tubular bag open at one end, hereinafter referred to as flexible handle cover bag (FHCB). At its open end, a portion of the FHCB fits around a retaining ring, snugly held at its entire perimeter, as will be described below with reference to Figs. 1 - 6.

10 In Fig. 1 the use of a DSHC of the invention is schematically shown. A surgical lighting fixture 10 has a body 14 and a manual handle covered by a DSHC 16, manipulated by a member of the surgical team 18. In Fig. 2 an isometric view of the DSHC according to a preferred embodiment of the invention is shown stretched on a handle of a surgical light fixture. A DSHC 20 is
15 applied on handle 22 of a light fixture. A flexible handle cover bag (FHCB) 24 covers the lower section of handle 26 is at the bottom. The open end of the FHCB is attached to a skirt 28 by means of an inner ring 30 as will be explained infra. Ring 32 integrally connected to the skirt 28 increases its structural strength. A set of spikes 34 protruding from the inner ring 32 maintain the FHCB stretched
20 as the DSHC is slid upwards as it is applied over handle 22.

In Fig 3 a topside view of a DSHC according to a preferred embodiment of the invention is shown. Central aperture 40 at the annular skirt 42 permits sliding of the DSCH over a handle of a light fixture. The aperture

40 forms a continuum with the lumen of the FHCB (not shown). A set of spikes including such as spikes 44, 46 and 48 having different lengths protrude from the skirt inwards, towards its center. The handle when pushed into the aperture 40 bends some or all of these spikes, depending on their
5 respective lengths. Spike 44 is longer than spike 46 and 48. Spikes 50 supports the FHCB maintaining it stretched during its installation as described above. Variants of the embodiment of the invention have more than one layer of spikes and / or more than three different spikes protruding from the skirt. Typically the inner diameter of a DSHC of the invention accommodates a
10 range of handles widths as known in the market, taking into consideration that small width diameters are to at least reach the longest spikes and bend them. Such a DSHC is suitable for handles of light fixtures having widths in a range that at least bends spikes such as spike 44, and no more than the width required to bend spikes 48. The length of an FHCB of the invention is made to
15 accommodate the maximal length of available handles.

In Fig. 4 a section along the longitudinal axis of a DSHC, in a pre-application state is shown. DHSC 60 has a conical skirt 62 integral with strengthening cylinder 64 and an inner cylinder 66 coaxial with the skirt. The entire FHCB 74 is folded to fill in the space between spikes 70 and spikes 72.
20 In this state the DHSC is compact which is useful for handling, saves place in storage and occupies a small storage space and a saves on the small sterile packaging. The two sets of spikes, namely the set below the folded FHCB 74 and above the FHCB 74 help secure the FHCB folded.

In **Fig. 5** a longitudinal sectional view of a DSHC is shown applied over handle **82**. Skirt **84** has an inner cylinder **86** having one or more peripheral Ridges. Ridge **88** is substantially located at the middle of the inner surface of the cylinder wall **86**. A longer spike **92** and a shorter spike **94** protrude from the inner rim of the skirt **84** inwards, towards the longitudinal axis of the skirt, bending downwards by the force applied by handle **82**. An inner ring **96**, which is a retention ring snugly fits into cylinder **86**. The mutual hold is strengthened by means of ridge **88** that fits in a compatible groove in cylinder wall **86**. A set of spikes **98** protrude from the retention ring **96** towards the center of the skirt, these spikes are referred to hereinafter as Inner ring spikes (IRSs). The tubular FHCB **100** is held tightly between ring **96** and the cylinder **86** of skirt **84**, curving downwards such that the IRSs **98** keep it tightly set against handle **82**, which promotes orderly application on the handle.

In **Figs. 6A** and **6B** the forces exerted by the spikes of the DSHC on the handle are schematically illustrated. The force exerted by a long and extremely bent spike is presented in **Fig. 6A**. The bent spike **100** exerts a normal component **102** of the bending force on handle, being proportional to the friction force generated between the spike and the handle. In **Fig. 6B** a shorter spike **104** is considerably less curved than the longer spike **100** and exerts a significantly higher normal component of force **104** inducing a significantly higher friction force. Therefore the combination of multiple lengths of spikes promotes adaptation of the DSHC of the invention to various handle widths. The distribution of spike lengths ensures that for every handle width

available, at least some spikes will generate a stronger friction force above such a threshold as to hold the DSHC secured to the handle. The additional layer of IRSs serves mainly for stretching the FHSC along the grip of the handle from its bottom up, but also supports securing the DSHC to the handle
5 of the operating room appliance.

A DSHC according to the invention is preferably made of an elastomer such as plastic materials, or latex or synthetic rubber, of kinds typically used for manufacturing medical disposable accessories. The skirt and the inner ring of a DSHC are made relatively thick. The required
10 manufacturing tolerances are substantially wide which potentially reduce the cost of manufacturing. FHCB is made considerably thin with respect to the skirt, typically employing blow moulding techniques. Therefore the cost of manufacturing can be kept substantially low.

The skirt of the DSHC fits in any case, in which the handle base is
15 practically absent, flat, conically, or bell shaped. It is attached to the handle by means of the friction exerted between its spikes and the handle. The skirt provides a resting point for the hand for an increased leverage when adjusting the position of the lamp and a barrier preventing the hand from sliding beyond the handle. It also provides thermal insulation from heat generated by the
20 lighting fixture.